

SHEET \_\_\_\_\_  
 SECTION \_\_\_\_\_  
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# PRODUCT SUBMITTAL DATA

## FOOD INDUSTRY - ARROW TAPE



**DESCRIPTION:** Premium Grade Food Industry Arrow Tape is designed for use in both food and clean room applications where excellent adhesion and durability are essential. Thick 6 mil material.

**USE:** To mark the direction flow in Pipe Systems especially those in food, pharmaceutical & clean room environments.

**COMPLIANCE:** ASME (ANSI) A13.1-2007 Scheme for the Identification of Pipe Systems.  
 ANSI Z535.1 Safety Color Codes.

Food Industry Arrow Tape is Craftmark's Premium Line of direction flow tape. These tapes are designed to be used with Craftmark's "Food Industry", Ultra-Durable, self-stick pipe marker system. This arrow tape is excellent for both food and clean room applications where a strong permanent adhesive is desired. No room for bacteria causing agents to linger behind as you would get with a SNAP ON or strap-on product. Arrow tape comes liner mounted (remove prior to entering clean room). Available in 4 stock widths! Full 30 foot rolls.

**FEATURES**

- Ultra durable self-stick vinyl
- Tough polyester lamination for chemical & abrasion resistance.
- Matching color combinations meet ASME (ANSI) A13.1-Standards
- Secures marker to pipe
- Provides 360° visibility of flow direction.
- 30 Foot rolls.
- Custom colors available.

Arrow Tape Calculation Chart <i>30ft per roll</i>			
Pipe Diameter	Number of Bands Per Roll	Pipe Diameter	Number of Bands Per Roll
1"	114	6"	19
2"	57	7"	16
3"	38	8"	14
4"	28	9"	12
5"	23	10"	11

**•Tape Width Guideline**

TAPE SIZE	USE WITH MARKER SIZE
<b>1" x 30 feet</b>	<b>1 SM</b>
<b>2" x 30 feet</b>	<b>1</b>
<b>4" x 30 feet</b>	<b>1LG</b>
<b>6" x 30 feet</b>	<b>1 XLG</b>

**•STANDARD COLORS**



DATE: \_\_\_ / \_\_\_ / \_\_\_      JOB: \_\_\_\_\_

CONTRACTOR: \_\_\_\_\_

# FOOD INDUSTRY - ARROW TAPE (Continued)

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ADHESIVE: Permanent acrylic adhesive

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SURFACE PREPARATION: Apply to clean, dry oil free, clean piping.

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SERVICE TEMPERATURE: -40°F to 180°F (-40°C to 80°C)

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APPLICATION TEMPERATURE: 32° (0°C)

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AVERAGE OUTDOOR DURABILITY: 5-7 years mid continental United States.

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CHEMICAL RESISTANCE: EXCELLENT

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MOISTURE RESISTANCE: EXCELLENT

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ABRASION RESISTANCE: EXCELLENT

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GLOSS: 135 Gardner units (20° test)

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STORAGE STABILITY: 2 years at 70°F (21°C) and 50% relative humidity.

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DATE: \_\_\_ / \_\_\_ / \_\_\_

JOB: \_\_\_\_\_

CONTRACTOR: \_\_\_\_\_